

FORM 925 CAS

NEAT OILS FOR METALWORK FORMING OPERATIONS

410261/02.18

Rev. 0

DESCRIPTION & APPLICATIONS

FORM 925 CAS is a mineral neat oil with lubricity and extreme-pressure properties.

Light deep drawing of medium steel plates.

Stamping of steel plates up to 3 mm thickness.

FORM 925 CAS can be sprayed.

FORM 925 CAS is also suitable for bending, thread cutting and tapping.

ADVANTAGES

- Easily degreasing by petroleum solvents.
- Prevents sticking on the stamps.
- Very good protection of the tools.

ENVIRONMENT, HEALTH & SAFETY

Please consult also the Safety Data Sheet about how to manipulate and to stock the product as well as to learn about the first aid measurements in case of accident.

Elimination after use must be made in conformity with the local rules in force about used oils disposal.

When needed, Safety Data Sheet can be obtained upon request.

Conservation of the product: 3 year(s) in closed container and sheltered.

PROPERTIES

CHARACTERISTICS	UNITS	METHODS	TYPICAL DATA
Flash point	°C	NFT 60118	158
Kinematic viscosity at 40°C	mm ² /s (cSt)	NFT 60100	30
Specific gravity at 15°C	kg/m ³	NFT 60101	941

The average values are given for information only.