

FORM 925/50

NEAT OILS FOR METALWORK FORMING OPERATIONS

410257/10.11

Rev. 1

DESCRIPTION & APPLICATIONS

FORM 925/50 is a mineral neat oil with lubricity and extreme-pressure properties.

Light deep drawing of medium steel plates.

Stamping of steel plates up to 3 mm thickness.

FORM 925/50 can be pulverized.

FORM 925/50 is also suitable for bending, thread cutting and tapping.

ADVANTAGES

- Easily degreasing by petroleum solvents.
- Prevents sticking on the stamps.
- Very good protection of the tools.
- Good lubrication due to the EP additives.

ENVIRONMENT, HEALTH & SAFETY

Please consult also the Safety Data Sheet about how to manipulate and to stock the product as well as to learn about the first aid measurements in case of accident.

Elimination after use must be made in conformity with the local rules in force about used oils disposal.

When needed, Safety Data Sheet can be obtained upon request.

Conservation of the product: 3 year(s) in closed container and sheltered.

PROPERTIES

CHARACTERISTICS	UNITS	METHODS	TYPICAL DATA
Specific gravity at 15°C	kg/m ³	NFT 60101	941
Kinematic viscosity at 40°C	mm ² /s (cSt)	NFT 60100	16
Flash point	°C	NFT 60118	158

The average values are given for information only.