

KUTILUB DA 3 AM

MINERAL NEAT CUTTING OIL FOR
STAINLESS AND ALLOYD STEEL

410200/08.20

Rev. 3

DESCRIPTION & APPLICATIONS

KUTILUB DA 3 AM gives excellent results in the free-cutting of alloyd and stainless steel. It is a very efficient oil which ensures excellent lubrication of tools during cutting up, drilling, tapping, chamfering, as well as for carbide forming tools.

KUTILUB DA 3 AM ensures lubrication at both high and low speeds.

KUTILUB DA 3 AM is suitable for cutting gears with knife-tool or with milling-cutter.

ADVANTAGES

- KUTILUB DA 3 AM is a highly effective neat cutting oil, even at high temperatures, with special anti-mist additives.
- KUTILUB DA 3 AM is a blend of mineral oil with unctuousity, anti-wear and extreme pressures additives. The synergetic effect of these additives gives exceptional cutting properties to KUTILUB DA 3 AM

ENVIRONMENT, HEALTH & SAFETY

Please consult also the Safety Data Sheet about how to manipulate and to stock the product as well as to learn about the first aid measurements in case of accident.

Elimination after use must be made in conformity with the local rules in force about used oils disposal.

When needed, Safety Data Sheet can be obtained upon request.

Conservation of the product: 3 year(s) in closed container and sheltered.

PROPERTIES

CHARACTERISTICS	UNITS	METHODS	TYPICAL DATA
Specific gravity at 15°C	kg/m ³	NFT 60101	881
Kinematic viscosity at 40°C	mm ² /s (cSt)	NFT 60100	33
Flash point	°C	NFT 60118	> 180
Color	-	-	Amber

The average values are given for information only.