## THERM 32

## DESCRIPTION \& APPLICATIONS

Heat transfer oil fortified with mineral-based anti-oxidation additives.
All industrial installations where a heat transfer oil.
Melting vats, heating, molds, etc. .. Open and semi-openbearings with lost lubrication
To ensure good heat transfer without extreme temperatures reach into the contact zone between the heating element and the liquid, the heating surface large enough (,$+-30 \mathrm{~kW} / \mathrm{m}^{2}$ ). At a temperature of eg $260^{\circ} \mathrm{C}$ the ideal temperature difference between the oil bath and the contact surface of the heater between 12 and $28^{\circ} \mathrm{C}$. This assumes that temperature at a circulation speed of $3 \mathrm{~m} / \mathrm{s}$.

## ADVANTAGES

- High thermal conductivity.
- Anti-oxidant properties.
- Excellent foam control
- Thermal stability.


## ENVIRONMENT, HEALTH \& SAFETY

Please consult also the Safety Data Sheet about how to manipulate and to stock the product as well as to learn about the first aid measurements in case of accident.
Elimination after use must be made in conformity with the local rules in force about used oils disposal. When needed, Safety Data Sheet can be obtained upon request.
Conservation of the product: 3 year(s) in closed container and sheltered.

## THERM 32

## PROPERTIES

| CHARACTERISTICS | UNITS | METHODS | TYPICAL DATA |
| :---: | :---: | :---: | :---: |
| ISO VG | - | - | 32 |
| Density at $15^{\circ} \mathrm{C}$ | $\mathrm{kg} / \mathrm{m}^{3}$ | NFT 60101 | 0,875 |
| Kinematic viscosity at $40^{\circ} \mathrm{C}$ | $\mathrm{mm}{ }^{2} / \mathrm{s}(\mathrm{cSt})$ | NFT 60100 | 30 |
| Kinematic viscosity at $100^{\circ} \mathrm{C}$ | $\mathrm{mm}^{2} / \mathrm{s}(\mathrm{cSt})$ | NFT 60100 | 5,2 |
| Viscosity index | - | NFT 60136 | 100 |
| Flash point | ${ }^{\circ} \mathrm{C}$ | NFT 60118 | 200 |
| Pour point | ${ }^{\circ} \mathrm{C}$ | NFT 60105 | -12 |
| Max. film temperature | ${ }^{\circ} \mathrm{C}$ |  | 310 |
| Specific heat at $20^{\circ} \mathrm{C}$ | $\mathrm{CaI} / \mathrm{g} /{ }^{\circ}$ |  | 0,46 |
| Specific heat at $100^{\circ} \mathrm{C}$ | $\mathrm{CaI} / \mathrm{g}^{\circ}$ |  | 0,51 |
| Coefficient of expansion | $1 /{ }^{\circ} \mathrm{C}$ |  | 0,000633 |

The average values are given for information only.

